

## CCS™ COATING, GENERAL PURPOSE

### EPOXY COATING FOR COMMON INDUSTRIAL CHEMICAL RESISTANCE

CCS Coating, General Purpose is a two component, rigid, hi-build epoxy floor and wall coating with excellent resistance to mild acids and bases, solvents, industrial chemicals and automotive fluids [fuels, lubricants, hydraulic fluids]. When seeded or blended with aggregate, it can be used on properly prepared concrete, steel, wood and FRP surfaces to provide a pedestrian or vehicular traffic surface with excellent chemical, wear and slip/skid resistance. General Purpose will bond to properly prepared dry, damp and wet substrates and cures to a tough, blush-free, tile-like surface. In outdoor use, the coating is freeze/thaw resistant and will not embrittle but may slightly chalk when exposed to sunlight. No primer is required.

#### FEATURES

- Convenient 2 : 1, by vol. mix ratio
- Fast cure for short downtime
- Cures to a tough, blush-free, tile-like surface
- Bonds to dry, damp and wet (no free-standing water) substrates
- Does not embrittle when exposed to direct sunlight
- Resistant to most common industrial chemicals
- Environmentally safe- 0 VOC solvents

**LIMITATIONS:** The recommended minimum substrate temperature during installation is 50°F. The minimum substrate temperature for cure is 40°F. Apply after the daily substrate temperature has peaked. Concrete floors on or below grade must have a functioning vapor barrier to minimize the potential for blistering or delaminating of the applied coating (see also CCS Coating MVR). Do not add solvents or otherwise thin this material.

**SHelf LIFE:** Three years minimum in unopened, original containers when stored between 60-90°F in a dry place away from sunlight. Remixing of components may be required upon long-term storage.

**CHEMICAL RESISTANCE:** General Purpose provides excellent resistance to salt and fresh water, detergent and salt solutions, alcoholic and carbonated beverages, gasoline, kerosene, crude, fuel and mineral oil, weak alkali and inorganic acids, heavy duty brake fluid, Skydrol and many other chemicals. Exposure to organic acids (vinegar), strong acids and alkali, hot water (above 140°F), bleaches and other highly corrosive chemicals should be occasional and time limited. Resistance under these conditions should be determined by actual test before the product is applied. General Purpose has limited resistance to hydrocarbon solvents. Performance is a function of the specific chemical and concentration, ambient and solution temperatures, exposure times and housekeeping procedures. For information on specific chemicals and exposure conditions, contact a ChemCo Systems, Inc., technical representative.

**SURFACE PREPARATION:** Concrete surfaces may be dry, damp or wet (no free-standing water) though dry substrates are preferred end must be sound and free of all bond-inhibiting substances. Prepare surfaces in accordance with ASTM D 4259 or ACI 503R and ChemCo Systems' specific recommendations. Cleaned concrete surfaces should have a minimum strength of 250 psi in direct tension. Steel surfaces should be cleaned to "white metal" according to SSPC SP 5. Galvanized steel and aluminum are difficult substrates to coat and require special surface preparation.

**MIXING:** General Purpose is a two-component system. The resin to hardener (Part A: Part B) mix ratio is 2:1, by volume. Read all safety data (SDS) information before handling the product. Wear safety glasses and rubber gloves when handling the materials. Premix the individual components before use, Transfer appropriate quantities of Part A and Part B into a mixing container. Use quantities that can be applied before the pot life of the mixed material expires. Blend thoroughly using a Jiffy mixer blade attached to a low speed (350 - 750 rpm) electric or pneumatic drill. Proper mixing will take 2 - 3 minutes.

**INSTALLING:** The recommended applied thickness for floor and wall coatings is two coats minimum at 8-10 mils per coat. Apply in multiple thin coats rather than one thick coat using a stiff bristle brush, short nap roller, squeegee or two-component spray equipment. Subsequent coats may be applied as soon as the previous coat is touch-dry (6-7 hr @ 70°F). Avoid excessive cure times between coats. The recommended applied thickness for floor surfacings is single or multiple coats at 20 - 30 mils per coat. Pour mixed material onto the substrate and spread to the desired coverage with a V-notch trowel or squeegee. Aggregate, if used, must be broadcast onto the coating within 15 minutes of application. The recommended aggregate size is #20x40 or #30x50 mesh. Typical aggregate broadcast rates are 0.75 - 1.50 -lb/sq ft.

Coating Thickness, mil	Approximate Yield	
	Square feet/gallon	
6	267	
15	105	
20	80	
25	64	
30	53	
40	40	

**PACKAGING & COLORS:** Standard package sizes of Part A & Part B are 3 and 15 gallons. Standard color is Concrete gray (blue-gray). Optional colors include red, white, safety yellow and black.

**CLEAN UP:** Excess mixed product is best removed from the work area and tools before it hardens. Use of rags and solvents such as acetone or heavy-duty detergents facilitate cleaning. Cured product may be removed from tools by soaking in an epoxy stripper.

TYPICAL PROPERTIES <sup>(1)</sup>

Property <sup>(2)</sup>	Test Method	Value
Mix Ratio, A : B,	by vol by wt	2 : 1 100 : 36
Color:	Part A Part B Mixed	VISUAL Concrete beige-gray Clear amber Concrete beige-gray
Weight per Gallon, lb:	Part A Part B Mixed	ASTM D 1475 12.1 8.9 11.2
Viscosity, p:	Part A Part B Mixed	ASTM D 2393 110 15 52
Gel Time, 200 g, minutes		ASTM D 2471 35
Recoat Time, hours	@ 60 °F @ 73 °F @ 90 °F	CHEMCO 8 - 72 4 - 24 2 - 12
Tensile Strength, psi		ASTM D 638 4600
Elongation at Break, %		ASTM D 638 8.0
Compressive Yield Strength, psi		ASTM D 695 8100
Compressive Modulus, psi		ASTM D 695 250,000
Heat Deflection Temperature, °F		ASTM D 648 105
Hardness, Shore D		ASTM D 2240 82
Taber Abraser, mg loss		ASTM D 4060 90 <sup>(3)</sup>

(1) The properties listed are typical and descriptive of the product and should not be used for specification purposes. For specification preparation, reference the ChemCo Systems, Inc., product guideline specification.

(2) Cure schedule, 7 days at 73 ± 4 °F otherwise indicated.

(3) CS-17 wheels, 1000 g load, 1000 cycles.

**Handling and Toxicity:** This bulletin does not accompany the product when sold. For hazard warnings, safe handling and first aid instructions, READ CAREFULLY THE SAFETY DATA SHEETS AND CONTAINER WARNING LABELS. For industrial use only.

**Warning: If large quantities of mixed (A+B) epoxy are left in bulk longer than the gel time, an exothermic reaction can generate dangerous smoke and heat. Carefully add sand or dirt to dilute excess hot material in bulk and to decrease temperature.**

**Part A:** Liquid epoxy resin, HMIS Health Hazard Rating- 2 (Moderate Hazard). Warning! Causes eye and skin irritation. May cause allergic skin reaction. Harmful if swallowed. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid prolonged or repeated contact with skin.

**Part B:** Liquid epoxy hardener, HMIS Health Hazard Rating- 3 (Serious Hazard). Contains alkaline amines. Danger! Causes severe eye and skin burns. May cause allergic skin and respiratory reaction. Combustible, corrosive. Do not get in eyes or skin or on clothing. Avoid breathing vapor. Keep container closed. Use only with adequate ventilation. Wash thoroughly after handling. Keep away from heat and open flame.

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