

CCS™ GROUT, POLYUREA SWL

ELASTOMERIC POLYUREA BINDER FOR JOINT FILLING, NOSING AND SPALL REPAIR

CCS Grout, Polyurea SWL is a two component, short work life/fast curing, elastomeric, semi-rigid polyurea control joint filler designed for interior and exterior use, with primary use on industrial floors. Blended with suitable aggregate, Polyurea SWL mortars, concretes and flowable grouts are also used for rebuilding damaged joint nosing and repairing spalled and deteriorated concrete. Neat binder may be used for gravity filling of saw cuts, control joints and non-structural cracks in concrete. Cured Polyurea SWL has excellent resistance to vehicular impact and abrasion. Its short cure cycle, tolerance of damp surfaces and elastomeric mechanical properties make it ideally suited for a wide variety of concrete repairs. Conforms to ACI 302.1R guidelines for floors and slabs. Can easily be applied with hand mixes or installed by two component 1:1 ratio metering pump.

FEATURES

- Convenient 1:1, by vol. mix ratio
- Fast cure to semi-rigid for short downtime
- Bonds to dry and damp substrates
- Does not embrittle; stays tough and elastic
- Resists road, auto and aircraft chemicals
- Excellent performance on freezer and refrigerator slabs
- Environmentally safe - No VOC solvents, 0 g/l VOC

LIMITATIONS: Prime coating of the substrate required on wet or damp surfaces. Minimum substrate temperature is -25 °F. Do not add solvents or otherwise thin this material. Evaluation of trial mixes particularly under low temperature, damp conditions prior to installation is recommended.

PACKAGING & COLORS: Standard package sizes of Part A & Part B are 2 and 10 gallons. Dark charcoal is standard color; medium gray and custom colors available.

SHELF LIFE: One-year minimum in unopened, original containers when stored between 60- 90 °F in a dry place away from sunlight. Partially used containers of Part A must be flushed with nitrogen and resealed immediately after use to preserve shelf stability.

CHEMICAL RESISTANCE: Resistant to a wide range of commonly used floor cleaning and hygiene chemicals and aircraft and automotive fluids. It has limited resistance to hydrocarbon solvents. Performance is a function of the specific chemical and concentration, ambient and solution temperatures, exposure times and housekeeping procedures. For information on specific chemicals and exposure conditions, contact a ChemCo Systems, Inc., technical representative.

SURFACE PREPARATION: Concrete surfaces may dry or damp but not wet (CCS QuikPrime is required for treating wet surfaces) and must be sound and free of all bond-inhibiting substances. Prepare surfaces in accordance with ASTM D 4259, ACI 302.1R or ACI 503R and ChemCo Systems' specific recommendations. Cleaned concrete surfaces should have a minimum strength of 250 psi in direct tension. Steel surfaces should be cleaned to "white metal" according to SSPC SP 5.

AGGREGATE SELECTION: *For mortars:* The preferred aggregate for most applications is high silica sand (>85% SiO₂), washed, kiln-dried, graded and bagged. The sand particles should be

round to sub angular in shape. A good gradation for low void content is a 2:1 blend of #12 and #30 mesh. If using a single sand fraction, a #16 or #20 mesh is recommended. Caution: do not use loose aggregates which contain >0.5% water.

For concretes: A 1:1 blend of 3/8 gravel and #16 or #20 mesh sand is recommended. The maximum particle size of the aggregate selected should not exceed 1/3 of the installed thickness.

MIXING POLYUREA: Polyurea SWL is a two-component system. The resin to hardener (Part A: Part B) mix ratio is 1:1 by volume. Read safety data (SDS) information before handling the product. Wear safety glasses, gloves and appropriate PPE when handling the materials. Premix the individual components before drawing from bulk packaging. Transfer the appropriate quantity of Part A into a mixing container. Begin mixing using a Jiffy mixer blade attached to a low speed (350 -750 rpm) electric or pneumatic drill. Add the appropriate quantity of Part B taking care to slowly pour the Part B into the vortex of the mixing Part A. The addition of Part B should take 30 - 45 seconds. Mix an additional 1 - 2 minutes after completing Part B addition. For aggregate addition, pour the mixed binder into a mortar or plaster mixer, add aggregate (coarse first, fine last) and mix an additional 1 - 2 minutes.

INSTALLING: On dry or slightly damp substrates, priming is not necessary. Fill the slot in one direction only. In cases of narrow slots or deep cuts, fill to approx 80% volume on the first pass and top off on the second pass to allow settlement and degassing. Slightly over fill joints with second pour and cut with a razor scraper after 1 hour. On damp or wet substrates, prime with pre-mixed QuikPrime Primer at a coating thickness of 8 - 10 mils (160 - 200 sq ft/gal). Apply the Polyurea SWL neat binder, mortar, concrete or flowable grout to the primed substrate when the primer is set but still tacky (approx. 1 - 1.5 hours @ 75°F). Mortars and concretes may be rodded, tamped, screeded or troweled into place. For control joints on newly installed floors, it is strongly recommended to wait at least 30 days following concrete placement to allow for shrinkage prior to filling control joints. Strike-off level with the surrounding substrate with a screed bar or trowel. Clean application tools frequently.

CLEAN UP: Excess mixed product is best removed from the work area and tools before it hardens. Use of rags and solvents such as acetone or heavy-duty detergents facilitate cleaning. Cured product may be removed from tools by soaking in an epoxy stripper.

TYPICAL PROPERTIES ⁽¹⁾

Property ⁽²⁾		Test Method	Value
Mix Ratio, A:B,	by vol by wt		1: 1 100: 90
Color:	Part A Part B Mixed	VISUAL	Dark charcoal Reddish amber Dark charcoal
Weight per Gallon, lb:	Part A Part B Mixed	ASTM D 1475	9.2 8.2 8.7
Viscosity, cp:	Part A Part B Mixed	ASTM D 2393	1300 100 700
Gel Time, 60 g, minutes		ASTM C 881	12
Thin Film Cure Time, minutes:	touch dry hard dry	ASTM D 1640	15 50
Tensile Strength, psi Elongation at Break, %		ASTM D 412	11500 175
Tear Resistance, lbf/in Water Absorption, %		ASTM D 624 ASTM D 570	215 1.0
Shore Hardness,	A durometer D durometer	ASTM D 2240	95 40
Bond Strength to Prime Coated ASTM C 109 Cement Mortar, psi:	dry damp	ASTM D 4541	Cement mortar failure (3) 300 (3)
Taber Abraser, mg loss		ASTM D 4060	43 (4)

- (1) The properties listed are typical and descriptive of the product and should not be used for specification purposes. For specification preparation, reference the ChemCo Systems, Inc., product guideline specification.
- (2) Cure schedule, 7 days at 73° ± 4 °F and test temperature, 73° ± 4 °F.
- (3) Compressive strength of cement mortar, 4500 psi.
- (4) CS-17 wheels, 1000 g load, 1000 cycles.

HANDLING AND TOXICITY: This bulletin does not accompany the product when sold. For hazard warnings, safe handling and first aid instructions, READ CAREFULLY SAFETY DATA SHEETS AND CONTAINER WARNING LABELS. FOR INDUSTRIAL USE ONLY. Tip: Some field technicians use cleaned and dried old Catsup bottles for manual applications in narrow slots.

Part A: Liquid polyurethane resin, HMIS Health Hazard Rating - 2 (Moderate Hazard). Warning! Causes eye and skin irritation. May cause allergic skin reaction. Harmful if swallowed. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid prolonged or repeated contact with skin.

Part B: Liquid amine hardener, HMIS Health Hazard Rating - 3 (Serious Hazard). Contains alkaline amines. Danger! Causes severe eye and skin burns. May cause allergic skin and respiratory reaction. Combustible, corrosive. Do not get in eyes or skin or on clothing. Avoid breathing vapor. Keep container closed. Use only with adequate ventilation. Wash thoroughly after handling. Keep away from heat and open flame.

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